

RD/ER 20 COLLETS

Clamping Range (mm.) (in.)		METRIC SIZES			INCH SIZES		INTERNAL COOLANT COLLETS			
		STANDARD PRECISION	HIGH PRECISION	0.5 mm. INCREMENTS	STANDARD PRECISION		METRIC		INCH	
		Part No.	Part No.	Part No.	Dia. (in.)	Part No.	Dia. (mm.)	Part No.	Dia. (in.)	Part No.
1-0.5	0.039-0.019			200-100	1/16	200-501	3	200IK03	1/8	200IK501
1.5-1	0.059-0.039			200-101	3/32	200-502	4	200IK04	5/32	200IK502
2-1	0.079-0.039	200-001	200-901		1/8	200-503	5	200IK05	3/16	200IK503
2.5-1.5	0.098-0.059			200-102	5/32	200-504	6	200IK06	7/32	200IK504
3-2	0.118-0.079	200-002	200-902		3/16	200-505	7	200IK07	1/4	200IK505
3.5-2.5	0.138-0.098			200-103	7/32	200-506	8	200IK08	9/32	200IK506
4-3	0.157-0.118	200-003	200-903		1/4	200-507	9	200IK09	5/16	200IK507
4.5-3.5	0.177-0.138			200-104	9/32	200-508	10	200IK10	11/32	200IK508
5-4	0.197-0.157	200-004	200-904		5/16	200-509	11	200IK11	3/8	200IK509
5.5-4.5	0.217-0.177			200-105	11/32	200-510	12	200IK12	13/32	200IK510
6-5	0.236-0.197	200-005	200-905		3/8	200-511	13	200IK13	7/16	200IK511
6.5-5.5	0.256-0.217			200-106	13/32	200-512			15/32	200IK512
7-6	0.276-0.236	200-006	200-906		7/16	200-513			1/2	200IK513
7.5-6.5	0.296-0.256			200-107	15/32	200-514				
8-7	0.315-0.276	200-007	200-907		1/2	200-515				
8.5-7.5	0.335-0.296			200-108	15 Pc. Set	200-516				
9-8	0.354-0.315	200-008	200-908							
9.5-8.5	0.374-0.335			200-109						
10-9	0.394-0.354	200-009	200-909							
10.5-9.5	0.414-0.374			200-110						
11-10	0.433-0.394	200-010	200-910							
11.5-10.5	0.453-0.414			200-111						
12-11	0.472-0.433	200-011	200-911							
12.5-11.5	0.493-0.453			200-112						
13-12	0.512-0.472	200-012	200-912							
12 Pc. Set		200-013	200-913							

NOTE: External flow coolant collets available.

NOTE: High precision also available in inch sizes.

RD/ER 20 TAPPING COLLETS

ANSI Tap Size	RTS RIGID TAPPING COLLETS			RTS INTERNAL COOLANT RIGID TAPPING COLLETS			RDT AXIAL COMPENSATION TAPPING COLLETS		
	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
0-6	201-141	201-141S	200-141T						
8	201-168	201-168S	200-168						
10	201-194	201-194S	200-194						
12	201-220	201-220S	200-220						
1/4	201-255	201-255S	200-255						
5/16	201-318	201-318S							
3/8	201-381	201-381S							
7/16	201-323	201-323S							
1/2	201-367	201-367S							