

## RD/ER 32 COLLETS

Clamping Range (mm.) (in.)		METRIC SIZES			INCH SIZES		INTERNAL COOLANT COLLETS			
		STANDARD PRECISION	HIGH PRECISION	0.5 mm. INCREMENTS	STANDARD PRECISION	METRIC	INCH			
		Part No.	Part No.	Part No.	Dia. (in.)	Part No.	Dia. (mm.)	Part No.	Dia. (in.)	Part No.
3-2	0.118-0.079	320-001	320-901		3/32	320-501	4	320IK04	1/8	320IK501
3.5-2.5	0.138-0.098			320-103	1/8	320-502	5	320IK05	5/32	320IK502
4-3	0.157-0.118	320-002	320-902		5/32	320-503	6	320IK06	3/16	320IK503
4.5-3.5	0.177-0.138			320-104	3/16	320-504	7	320IK07	7/32	320IK504
5-4	0.197-0.157	320-003	320-903		7/32	320-505	8	320IK08	1/4	320IK505
5.5-4.5	0.217-0.177			320-105	1/4	320-506	9	320IK09	9/32	320IK506
6-5	0.236-0.197	320-004	320-904		9/32	320-507	10	320IK10	5/16	320IK507
6.5-5.5	0.256-0.217			320-106	5/16	320-508	11	320IK11	11/32	320IK508
7-6	0.276-0.236	320-005	320-905		11/32	320-509	12	320IK12	3/8	320IK509
7.5-6.5	0.296-0.256			320-107	3/8	320-510	13	320IK13	13/32	320IK510
8-7	0.315-0.276	320-006	320-906		13/32	320-511	14	320IK14	7/16	320IK511
8.5-7.5	0.335-0.296			320-108	7/16	320-512	15	320IK15	15/32	320IK512
9-8	0.354-0.315	320-007	320-907		15/32	320-513	16	320IK16	1/2	320IK513
9.5-8.5	0.374-0.335			320-109	1/2	320-514	17	320IK17	17/32	320IK514
10-9	0.394-0.354	320-008	320-908		17/32	320-515	18	320IK18	9/16	320IK515
10.5-9.5	0.414-0.374			320-110	9/16	320-516	19	320IK19	19/32	320IK516
11-10	0.433-0.394	320-009	320-909		19/32	320-517	20	320IK20	5/8	320IK517
11.5-10.5	0.453-0.414			320-111	5/8	320-518			21/32	320IK518
12-11	0.472-0.433	320-010	320-910		21/32	320-519			11/16	320IK519
12.5-11.5	0.493-0.453			320-112	11/16	320-520			23/32	320IK520
13-12	0.512-0.472	320-011	320-911		23/32	320-521			3/4	320IK521
13.5-12.5	0.532-0.493			320-113	3/4	320-522				
14-13	0.551-0.512	320-012	320-912		22 Pc. Set	320-523				
14.5-13.5	0.571-0.532			320-114						
15-14	0.591-0.551	320-013	320-913							
15.5-14.5	0.611-0.571			320-115						
16-15	0.630-0.591	320-014	320-914							
16.5-15.5	0.650-0.611			320-116						
17-16	0.669-0.630	320-015	320-915							
17.5-16.5	0.690-0.650			320-117						
18-17	0.709-0.669	320-016	320-916							
18.5-17.5	0.729-0.690			320-118						
19-18	0.748-0.709	320-017	320-917							
19.5-18.5	0.768-0.729			320-119						
20-19	0.787-0.748	320-018	320-918							
18 Pc. Set		320-019	320-919							

NOTE: External flow coolant collets available.

## RD/ER 32 TAPPING COLLETS

ANSI Tap Size	RTS RIGID TAPPING COLLETS	RTS INTERNAL COOLANT RIGID TAPPING COLLETS	RD1 AXIAL COMPENSATION TAPPING COLLETS
	Part No.	Part No.	Part No.
0-6	321-141	321-141S	320-141
8	321-168	321-168S	320-168
10	321-194	321-194S	320-194
12	321-220	321-220S	320-220
1/4	321-255	321-255S	320-255
5/16	321-318	321-318S	320-318
3/8	321-381	321-381S	320-381
7/16	321-323	321-323S	320-323
1/2	321-367	321-367S	320-367
9/16	321-429	321-429S	320-429
5/8	321-480	321-480S	
11/16	321-542	321-542S	
3/4	321-590	321-590S	
13/16	321-652	321-652S	
1/8 PIPE-SS	321-313	321-313S	
1/8 PIPE-LS	321-437	321-437S	320-437
1/4 PIPE	321-562	321-562S	

NOTE: High precision also available in inch sizes.