

RD/ER 40 COLLETS

Clamping Range (mm.) (in.)		METRIC SIZES		INCH SIZES		INTERNAL COOLANT COLLETS			
		STANDARD PRECISION	HIGH PRECISION	STANDARD PRECISION		METRIC	INCH		
Part No.	Part No.	Dia. (in.)	Part No.	Dia. (mm.)	Part No.	Dia. (in.)	Part No.		
4-3	0.157-0.118	400-001	400-901	1/8	400-501	4	400IK04	1/8	400IK501
5-4	0.197-0.157	400-002	400-902	5/32	400-502	5	400IK05	5/32	400IK502
6-5	0.236-0.197	400-003	400-903	3/16	400-503	6	400IK06	3/16	400IK503
7-6	0.276-0.236	400-004	400-904	7/32	400-504	7	400IK07	7/32	400IK504
8-7	0.315-0.276	400-005	400-905	1/4	400-505	8	400IK08	1/4	400IK505
9-8	0.354-0.315	400-006	400-906	9/32	400-506	9	400IK09	9/32	400IK506
10-9	0.394-0.354	400-007	400-907	5/16	400-507	10	400IK10	5/16	400IK507
11-10	0.433-0.394	400-008	400-908	11/32	400-508	11	400IK11	11/32	400IK508
12-11	0.472-0.433	400-009	400-909	3/8	400-509	12	400IK12	3/8	400IK509
13-12	0.512-0.472	400-010	400-910	13/32	400-510	13	400IK13	13/32	400IK510
14-13	0.551-0.512	400-011	400-911	7/16	400-511	14	400IK14	7/16	400IK511
15-14	0.591-0.551	400-012	400-912	15/32	400-512	15	400IK15	15/32	400IK512
16-15	0.630-0.591	400-013	400-913	1/2	400-513	16	400IK16	1/2	400IK513
17-16	0.669-0.630	400-014	400-914	17/32	400-514	17	400IK17	17/32	400IK514
18-17	0.709-0.669	400-015	400-915	9/16	400-515	18	400IK18	9/16	400IK515
19-18	0.748-0.709	400-016	400-916	19/32	400-516	19	400IK19	19/32	400IK516
20-19	0.787-0.748	400-017	400-917	5/8	400-517	20	400IK20	5/8	400IK517
21-20	0.827-0.787	400-018	400-918	21/32	400-518	21	400IK21	21/32	400IK518
22-21	0.866-0.827	400-019	400-919	11/16	400-519	22	400IK22	11/16	400IK519
23-22	0.906-0.866	400-020	400-920	23/32	400-520	23	400IK23	23/32	400IK520
24-23	0.945-0.906	400-021	400-921	3/4	400-521	24	400IK24	3/4	400IK521
25-24	0.984-0.945	400-022	400-922	25/32	400-522	25	400IK25	25/32	400IK522
26-25	1.024-0.984	400-023	400-923	13/16	400-523	26	400IK26	13/16	400IK523
23 Pc. Set		400-024	400-924	27/32	400-524			27/32	400IK524
				7/8	400-525			7/8	400IK525
				29/32	400-526			29/32	400IK526
				15/16	400-527			15/16	400IK527
				31/32	400-528			31/32	400IK528
				1	400-529			1	400IK529
				29 Pc. Set	400-530				

NOTE: High precision also available in inch sizes.

NOTE: External flow coolant collets available.

RD/ER 40 TAPPING COLLETS

ANSI Tap Size	RTS RIGID TAPPING COLLETS			RTS INTERNAL COOLANT RIGID TAPPING COLLETS			RDT AXIAL COMPENSATION TAPPING COLLETS		
	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	
0-6	401-141		400-141		401-542	401-542S		400-542	
8	401-168		400-168		401-590	401-590S			
10	401-194		400-194		401-652	401-652S			
12	401-220		400-220		401-697	401-697S			
1/4	401-255	401-255S	400-255		401-760	401-760S			
5/16	401-318	401-318S	400-318		401-800	401-800S			
3/8	401-381	401-381S	400-381		401-313	401-313S			
7/16	401-323	401-323S	400-323	1/8 PIPE-SS	401-437	401-437S		400-437	
1/2	401-367	401-367S	400-367	1/8 PIPE-LS	401-562	401-562S		400-562	
9/16	401-429	401-429S	400-429	1/4 PIPE	401-700	401-700S			
5/8	401-480	401-480S	400-480	3/8 PIPE	401-687	401-687S			
				1/2 PIPE					