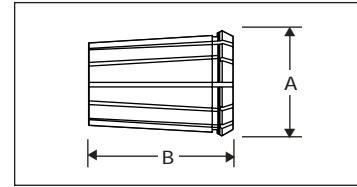


# RDO COLLET SYSTEMS



Collapse per collet: 0.5 mm (0.019 in.)  
Precision per DIN 6388B \*Form A

	A		B	
	mm.	in.	mm.	in.
RDO 16	14.5	0.57	26.0	1.03
RDO 20	20.0	0.78	34.0	1.33
RDO 25	25.5	1.00	40.0	1.57
RDO 35	35.3	1.39	52.0	2.05
RDO 44	44.0	1.73	60.0	2.36

## RDO 16 COLLETS

INCH SIZES	
(in.)	Part No.
1/8	413001
3/16	413002
1/4	413003
5/16	413004
3/8	413005

NOTE: Form A style

## RDO 20 COLLETS

METRIC SIZES	
(mm)	Part No.
2	414102
3	414103
4	414104
5	414105
6	414106
7	414107
8	414108
9	414109
10	414110
11	414111
12	414112
13	414113

INCH SIZES	
(in.)	Part No.
1/8	414001
3/16	414002
1/4	414003
5/16	414004
3/8	414005
7/16	414006
1/2	414007

## RDO 25 COLLETS

METRIC SIZES	
(mm.)	Part No.
2	4150001
2.5	4150002
3	4150003
3.5	4150004
4	4150005
4.5	4150006
5	4150007
5.5	4150008
6	4150009
6.5	4150010
7	4150011
7.5	4150012
8	4150013
8.5	4150014
9	4150015

METRIC SIZES	
(mm.)	Part No.
9.5	4150016
10	4150017
10.5	4150018
11	4150019
11.5	4150020
12	4150021
12.5	4150022
13	4150023
13.5	4150024
14	4150025
14.5	4150026
15	4150027
15.5	4150028
16	4150029

INCH SIZES	
(in.)	Part No.
1/16	4151001
5/64	4151002
3/32	4151003
7/64	4151004
1/8	4151005
9/64	4151006
5/32	4151007
11/64	4151008
3/16	4151009
13/64	4151010
7/32	4151011
15/64	4151012
1/4	4151013
17/64	4151014
9/32	4151015
19/64	4151016
5/16	4151017
21/64	4151018
11/32	4151019

INCH SIZES	
(in.)	Part No.
23/64	4151020
3/8	4151021
25/64	4151022
13/32	4151023
27/64	4151024
7/16	4151025
29/64	4151026
15/32	4151027
31/64	4151028
1/2	4151029
33/64	4151030
17/32	4151031
35/64	4151032
9/16	4151033
37/64	4151034
19/32	4151035
39/64	4151036
5/8	4151037

### RDO 25 Collet Sets

Part No.	No. of Pcs.	Range	Increment
4150030	29	2-16 mm.	0.5 mm.
4151038	36	1/16-5/8 in.	1/64 in.
4151110	9	1/8-5/8 in.	1/16 in.

NOTE: Sealed collets available for coolant-through applications.