

RDT AXIAL COMPENSATING TAPPING COLLETS

- RDT Tapping Collets permit tapping operations using standard RD/ER collet holders
- Quick-change tap removal with solid square drive.
Allows tap replacement without removing the tap collet from the chuck, while maintaining consistent tap gage length
- Friction-free ball bearing drive with axial compensation.
Helps deter tap breakage on machines with synchronous feed or machines requiring axial compensation



PATENT PENDING

Tap Size	Tap Shank Diameter	Part Number By Collet Series				
		RDT 16	RDT 20	RDT 25	RDT 32	RDT 40
#0-6	0.141	160-141	200-141T	250-141	320-141	400-141
#8	0.168	160-168	200-168	250-168	320-168	400-168
#10	0.194	160-194	200-194	250-194	320-194	400-194
#12	0.220		200-220	250-220	320-220	400-220
1/4"	0.255		200-255	250-255	320-255	400-255
5/16"	0.318			250-318	320-318	400-318
3/8"	0.381			250-381	320-381	400-381
7/16"	0.323			250-323	320-323	400-323
1/2"	0.367			250-367	320-367	400-367
9/16"	0.429				320-429	400-429
5/8"	0.480					400-480
11/16"	0.542					400-542
1/8 PIPE-LS	0.437				320-437	400-437
1/4 PIPE	0.562					400-562

NOTE: Metric, DIN and Japanese sizes available upon request.